



OPERATING & INSTALLATION INSTRUCTIONS

Type G 310/320

PLEASE READ CAREFULLY BEFORE INSTALLING

Part Number: 9499-040-89611

Issue: A

INTRODUCTION

Series G310/320 high output pressure transducers and transmitters are fitted with an Asic providing various optional (at time of order) voltage outputs, and a 4-20mA current output capable of being used in control and indicating loops without further amplification.

Series G310/320 with the CE Mark conform to the essential protection requirements of the EMC Directive 89/33/EEC Certified by type testing to EN50082-2 & EN50081-1.

Series G310/320 with the CE0086 mark also complies with the requirements of the Pressure Equipment Regulations 1999 and is classed as a safety accessory and can be used as a safety-related device on Category IV pressure equipment. No other product should be used as "Safety Accessories" as defined by the PED Article 1, Paragraph 2.1.3.

HAZARDOUS PRODUCTS

The Consumer Protection Act of 1987, Section 6 of the Health and Safety at Work Act 1974 and the Control of Substances Hazardous to Health Regulations 1988 require that we advise recipients and users of our products of any potential hazards associated with their storage, handling or use.

The products which our Company supplies may be classified as Electrical, Electro-Mechanical and Electronic equipment.

These products are tested and supplied in accordance with our published specifications or individual special requirements that are agreed in writing at time of order. They are constructed so as not to affect adversely the safety of persons and property when properly installed, maintained and used by qualified personnel, in the applications for which they were designed and manufactured.

Conformity with the requirements of the CE mark only applies when the installation conditions described in these instructions have been met. For units supplied without a cable assembly connection to the transducer must be accomplished using PMA GmbH Kassel approved cable. See RECOMMENDED CABLE section.

GENERAL

- * Transducer should not be subjected to greater than the maximum allowable pressure (P.S.)
/ Temperature (T.S) as defined on the transducer label.
- * Transducer should not be subjected to mechanical impact.

- * In the event of fire the end user must ensure that the system pressure is vented to a safe area.
- * The effects of decomposition of unstable fluids should be considered by the user when placing this device in service.
- * The pressure transducer has no means of draining or venting, this must be performed by another component in the end users system.
- * Pressure range must be compatible with the maximum pressure being measured.
- * Pressure media must be compatible with the transducer/transmitter wetted parts listed in these instructions.
- * Liquid must not be allowed to freeze in the pressure port.
- * The gasket must be fitted under the electrical connector.

MECHANICAL INSTALLATION

Mounting: Pressure Transducer is designed to be attached by the coupling thread only. Omni-directional, self supported directly into the pipework. The Customer must ensure that the pressure seal is suitable for the application. If in doubt; contact PMA GmbH Kassel. Observe the following maximum torques when tightening. Tightening / removal torque must be applied to pressure port hexagon only, with electrical supply disconnected:

PRESSURE PORT THREAD TYPE	MAX TORQUE NM OR TIGHTENING INSTRUCTION
G1/4"A	35
G1/8"A	25
M12	30
M12 HP (Washer Seal)	35
M14	40
M18	35
5/16"-24UN O Ring	10
7/16"-20UN O Ring	20
7/16"-20UN Flare	16
9/16"-18UN Flare	28
NPT or NPTF	2 to 2.5 FFFT (Flats From Finger Tight) 120 to 150 degrees

ELECTRICAL INSTALLATION

All types with the CE Mark include suppression devices providing transient protection to EN 61000-6-2, and EN 55022. Refer to Tables 1 and 2 for electrical connections. Supply voltages are shown in Table 3.

RECOMMENDED CABLE

PMA GmbH Kassel uses cables comprising 2, 3 or 4 colour-coded cores, enclosed by either a braided screen or aluminised Polyester screen, where the screen is in intimate contact with a separate drain wire. Cable materials must be compatible with the operating temperature.

OPERATION

Having installed the transducers as instructed, they are ready for use. The transducer should not be removed whilst the system is at pressure. Before applying power, check that the correct polarity and excitation levels are being applied. See Tables 1 & 2 for electrical connections.

CALIBRATION

Transducers are calibrated to the datum requested at time of order; this can be identified by the tenth letter of the identification code as follows:-

- G - Gauge datum vented to atmosphere via the electrical connector
- S - Sealed datum

LOAD CHARACTERISTICS (4-20mA Current Output)

The total resistive load in the loop (to include all the cable resistance) can be from 'zero to 50 x (supply volts -10) ohms' e.g. with a 24V d.c. supply the permissible load is from zero up to 700 ohms.

OPERATIONAL LIFE:

Limited to 100M cycles to maximum allowable pressure.

WARRANTY

We guarantee this instrument against faulty workmanship and material for a period of two years from date of delivery. The Company undertake to repair, free of charge; ex-works any instrument found to be defective within the specified period providing the instrument has been used within the specification in accordance with these instructions and has not been misused in any way.

Detailed notice of such defects and satisfactory proof thereof must be given to the Company immediately after the discovery and the goods are to be returned free of charge to the Company, carefully packed and accompanied by a detailed failure report. See "RETURN TO FACTORY".

WETTED PARTS

17-4 PH stainless steel, 304 stainless steel & Viton (FKM Elastomer-Standard seal material)

SERVICING

The transducer cannot be repaired locally and if damaged should be returned to ourselves at the address shown below or to accredited dealers when a replacement/repair is required:

PMA Prozeß- und Maschinen- Automation GmbH
Miramstr.87
D-34123 Kassel
Germany

RETURN TO FACTORY

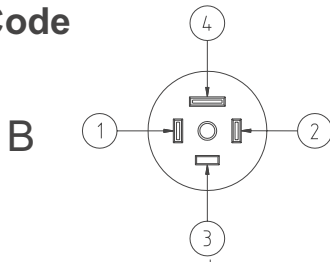
PLEASE NOTE: To comply with Health and Safety requirements, the instrument must be clean and safe to handle and accompanied by a formal statement to that effect duly signed by an authorised officer of the Company.

Any instrument returned without certification will be quarantined and no action will occur until cleared. It may ultimately be returned to you and subject to a transportation charge.

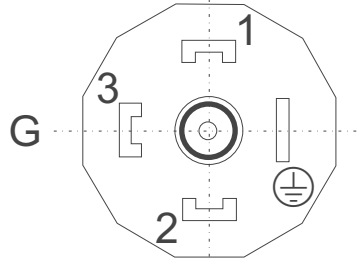
MAINTENANCE

Routine Inspection: Not required except for periodic inspection of the cable and connector to ensure that these are neither damaged nor softened by incompatible liquid.

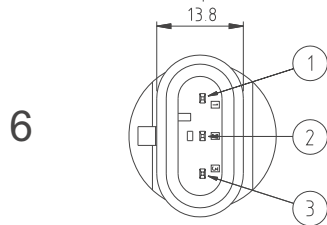
Code



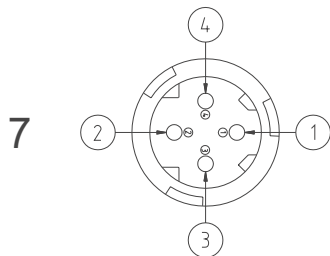
Pin out	Current 4...20 mA	Voltage signal Volt
1	Not allocated	Output plus
2	Output plus	Supply plus
3	Not allocated	Not allocated
4	Output minus	Supply /Output minus



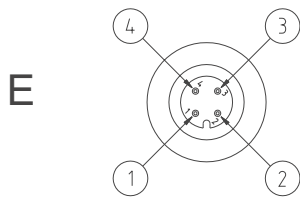
1	Output plus	Supply plus
2	Output minus	Supply /Output minus
3	Not allocated	Output plus
⊕	Not allocated	Not allocated



1	Not allocated	Output plus
2	Output minus	Supply /Output minus
3	Output plus	Supply plus



1	Output plus	Supply plus
2	Output minus	Supply /Output minus
3	Not allocated	Output plus
4	Not allocated	Not allocated



1	Output plus	Supply plus
2	Not allocated	Output plus
3	Output minus	Supply /Output minus
4	Not allocated	Not allocated



brown / 1	Output plus	Supply plus
white / 2	Not allocated	Output plus
blue / 3	Output minus	Supply /Output minus
black / 4	Not allocated	Not allocated